



GROUP		PARTS LIST				
Q2	Q1	ITEM	PART	DESCRIPTION		
		1	A-20-0056 POI	MOUNTING FLANGE		
		2	A-20-0057 POI	SIDE MOUNTING PLATE		
		3	A-20-0058 POI	SIDE FLANGE		
		4	A-20-0059 POI	REAR FLANGE		
		5		3/4 x 5 FB x 58		
		6		3/4 x 4 FB x 58		
		7	A-20-0060 GOI	WIPER MOUNTING PLATE		
		8	B-20-0051 PO2	SIDE PLATE		
		9	B-20-C169 POI	BOTTOM PLATE		
		107	10	1/2 x 1 1/2 FB x 3		
		15	11	A-20-C177 POI	SPRAY CONNECTOR	
		1	12	A-20-0062 GOI	CONNECTING FLANGE	
		2	13		1/2 x 1 FB x 124	
		1	14	B-20-0053 PO3	JACKET SIDE PLATE	
		1	15	B-20-0053 PO1	JACKET SIDE PLATE	
		1	16	B-20-0167 POI	LOWER JACKET PLATE	
		14	17		3/4 x 7 FB x 16 GUSSET	
		2	18		3" PIPE COUPLING HALF	
		1	19	A-20-0063 POI	TOP PLATE	
		5	20	B-20-D181 POI		
		1	21	A-20-0064 POI	JACKET TOP	
		1	22	A-20-0065 POI	BOTTOM PLATE REAR	
		1	23	A-20-0066 POI	STIFFENER	
		4	24	A-20-0067 POI	CYLINDER MOUNT	
		2	25		3/4 x 2 1/2 FB x 118 1/2	
		2	26	B-20-0055 GOI	REAR SIDE PLATE	
		2	27	A-20-0068 POI	SIDE BAR	
		1	28	A-20-0069 POI	TIE MEMBER	
		1	29	A-20-0070 POI	TIE MEMBER	
		2	30	A-20-0071 POI	CHANNEL CAP	
		8	31		3/4 x 2 1/2 HEX HD. BOLT	
		8	32		HEX NUT	
		8	33		LOCKWASHER	
		REF	REF	34	C-18-C164 GOI	ASH RAM
		1	35		SHEFFER 7 HOL 99 AY (CSI #H3)	
		1	36		SHEFFER REF-362024	
		1	37		SHEFFER PC-A2048	
		4	38		1 1/2-12 x 6 SOC HD. SCREW	
		4	39		1 1/2-12 HEX NUT	
		4	40		LOCKWASHER	
		2	41	A-20-0072 POI	FILLER BAR	
		60	42		5/8 x 3/8 (1 1/2) BOLT	
		1	43	C-20-0098 GOI	RAM SEAL	
		2	44		L3 x 3 x 1/4 x 10	
		2	45		4 SQ TUBE x 1/4 WALL x 16	
		1	46		4 SQ TUBE x 1/4 WALL x 14	
		REF	47	D-34-0015 GOI	AIR STEAM INJECTION SYSTEM	
		15	48	A-20-0165 GOI	F. 1/4"	
		6	49		1" NPT SCH 80 PIPE NIPPLE 8" LG	
		6	50		1" NPT PIPE CAP	
		1	51		1/4 x 1/2 FB x 50" LG	
			52			
			53			
			54			

NOTE:
HYDRSTATIC TEST AT 135 PSI
GOI - WITH STEAM INJECTION ON BOTTOM

HARFORD P/805		C1 431 3607	
CSI PROCESS SPEC NUMBER		GROUP	B/M
		D/L	NEXT HIGHER ASSY
ASH EJECTOR ASS'Y CS-3000E			
		RICHMOND, VIRGINIA U.S.A.	
SCALE 1:8	DRAWN P.A.	DRAWING NO. D-20-0167	
DATE 8-23-80	CHK.	APPROX. WT. 10 250 LBS.	
NO.	REVISION	DATE	BY

TOLERANCES:
NORMAL 1/16" EXCEPT AS NOTED. TOLERANCES APPLY PARTICULARLY TO OVER-ALL DIMENSIONS. DIMENSIONS MUST BE HELD TO C/1/2.

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