



GROUP		PARTS LIST		
02	01	ITEM	PART	DESCRIPTION
	1	1		SIDE WALL SUPPORT BRACKET
	1	2		REAR WALL SUPPORT BRACKET
	2	3		CONVEYOR SUPPORT CHANNEL
	3	4		CONVEYOR TROUGH BRACKET
	2	5		TIE ROD ASSEMBLY
	2	6		CONVEYOR LEG
	22	7		3/4-10 x 2 1/2 HEX BOLT
	22	8		3/4-10 HEX NUT
	22	9		3/4 LOCK WASHER
	20	10		HILTI KWIK BOLT 5500100 3/4 x 5 1/2

- NOTE:
- 1 INSTALL BRACKET BACK PLATE BEHIND CONDUIT WITH ANCHOR BOLTS. WELD TIE ROD IN PLACE. BURN BRACKET GUSSETS AS REQD. TO CLEAR CONDUIT. WELD BRACKET GUSSETS IN PLACE.
 - 2 6" MINIMUM BETWEEN EDGE OF CONCRETE AND ANCHOR BOLT C.
 - 3 MINIMUM BOLT EMBEDMENT = 3 1/4"

Field Issued
Date: AUG 31 1987

ISSUED FOR CONSTRUCTION
AUTH. SIG. KSCG DATE: 8/28/87

TOLERANCES:
NORMAL ±
EXCEPT AS NOTED.

HOLE LOCATION DIMENSIONS MUST BE HELD TO ±

TOLERANCES MUST NOT BE ACCUMULATIVE.

HARFORD	E. 5170 P. 4805	5076	4085		
PROJ. NAME	PROJ. NO.	GRP.	B/M	D/L	NEXT HIGHER ASSY.

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DR	COTT	Consumat Systems, Inc. RICHMOND, VIRGINIA U.S.A.	
DATE	07-23-87		
CHK			
DATE			
APP			
APP		TITLE	CONVEYOR HEAD SUPPORT ASSEMBLY
APP		SCALE	1/2"=1'-0"
APP		SIZE	DWG NO. ZZE-0109
APP		REFERENCE	SHEET OF

REV	REVISION	DATE	DR	CHK	APP	APP	DO NOT SCALE

B
D
C
B
A
B
7
6
5
4
3
2
1