



GROUP	ITEM	PART	DESCRIPTION
02	01	1	SIDE WALL SUPPORT BRACKET
		2	REAR WALL SUPPORT BRACKET
		3	CONVEYOR SUPPORT CHANNEL
		4	CONVEYOR TROUGH BRACKET
		5	TIE ROD ASSEMBLY
		6	CONVEYOR LEG
22	7		3/4-10 x 2 1/2 HEX. BOLT
22	8		3/4-10 HEX. NUT
22	9		3/4 LOCK WASHER
20	10		HILTI KWIK BOLT 5500100 3/4 x 5 1/2

- NOTE:
- 1 INSTALL BRACKET BACK PLATE BEHIND CONDUIT WITH ANCHOR BOLTS. WELD TIE ROD IN PLACE. BURN BRACKET GUSSETS AS REQ'D TO CLEAR CONDUIT. WELD BRACKET GUSSETS IN PLACE
 - 2 6" MINIMUM BETWEEN EDGE OF CONCRETE AND ANCHOR BOLT
 - 3 MINIMUM BOLT EMBEDMENT = 3/4"

Field Issued
 Date: AUG 31 1987

ISSUED FOR CONSTRUCTION

AUTH. *KCS* DATE *8/28/87*
 SIG. _____

TOLERANCES:			
NORMAL ±			
EXCEPT AS NOTED.			
HOLE LOCATION DIMENSIONS MUST BE HELD TO ±			
HARFORD	5300	6076	4085
PROJ. NAME	PROJ. NO.	GRP.	B/M D/L NEXT HIGHER ASSY

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DR. COTT		Consumat Systems, Inc.	RICHMOND, VIRGINIA U.S.A.
DATE 07-23-87			
CHK	TITLE CONVEYOR HEAD SUPPORT ASSEMBLY		
DATE			
APP			
APP	SCALE 1/2"=1'-0"	SIZE D	DWG NO. ZZE-0109
APP	REFERENCE		SHEET OF

REV	REVISION	DATE	DR	CHK	APP	APP	DO NOT SCALE