GROUP		PARTS LIST		
02	01	ITEM	PART	DESCRIPTION

(2) 1/4" R X 3 1/2" X 8 1/2"

1/4 TYP.

1 1/2"

SECTION A-A

15" (REF.)

1/4 TYP.

FAN

ROLL TO 45 1/2" I.D.

℄ SUPPORT SYMMETRICAL ABOUT ℄

1/4" R X 3" X 50 3/4" LG. ROLL TO 38 1/2" I.D.

1/4" R X 3" X 7 7/8" LG.

1/4 TYP.

4 2"X2"X1/4"X39 1/2" LG. (1) REQ'D.

90°

4 2"X2"X1/4"X 46" LG. (2) REQ'D.

UPPER CHAMBER FAN - INLET

A A

1" (TYP.) 1/4

1 1/4" (REF.)

(2) 1/4" R X 2" X 2 1/4" LG.

INSPECTION COVER

1/8 TYP.

1/2" 1/4 2 TYP.

HANDRAIL (REF.)

T.O.S.

1"

1/4" R X 3 1/2" X 8 1/2"

FAN DISCHARGE

27 1/8"

14 9/16"

NO WELD (BOTH SIDES)

90°

HANDRAIL (REF.)

(1) 4 2"X2"X1/4"X 29 3/16" LG.

52"

1/4 TYP.

UPPER CHAMBER FAN-OUTLET

℄ SUPPORT SYMMETRICAL ABOUT ℄

1"

T.O.S.

1/4 TYP.

1 1/4" (REF.)

1/4 TYP.

4 2"X2"X1/4"X58 1/4" LG. (2 REQ'D.)

HANDRAIL (REF.)

43" (REF.)

1"

1/4" R X 4" X 8 1/2" (2) REQ'D.

Field Issued
Date: MAY 26 1987

ISSUED FOR CONSTRUCTION
AUTH. SIG. KES DATE 5/21/87

TOLERANCES:
NORMAL ±
EXCEPT AS NOTED.

HOLE LOCATION DIMENSIONS MUST BE HELD TO ±

TOLERANCES MUST NOT BE ACCUMULATIVE.

PROJ NAME	PROJ NO.	GRP.	B/M	D/L	NEXT HIGHER ASSY
HARFORD	P4805				

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DR RHH
DATE 5-6-87
CHK
DATE
APP
APP

Consumat Systems, Inc.
RICHMOND, VIRGINIA U.S.A.

TITLE UPPER CHAMBER DUCT SUPPORTS
UPPER CHAMBER FAN

SCALE ~
REFERENCE

SIZE D | DWG NO. SK5487-1 | REV -
SHEET OF

REV	REVISION	DATE	DR	CHK	APP	APP

DO NOT SCALE